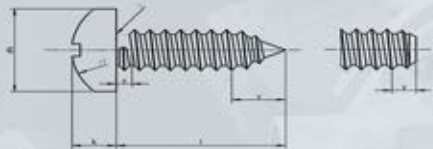


DIN 7981 PAN PHILIPS SELF TAPPING SCREW

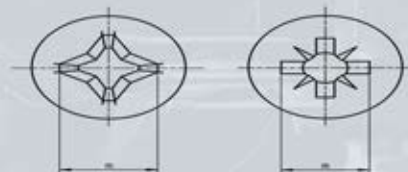
Type C

Type F



type H

type Z



Thread size		ST2.2	ST2.9	ST3.5	(ST3.9)	ST4.2	ST4.8	ST5.5	ST6.3	
P		0.8	1.1	1.3	1.4	1.4	1.6	1.8	1.8	
a	max.	0.8	1.1	1.3	1.4	1.4	1.6	1.8	1.8	
	nominal-m ax.	4.2	5.6	6.9	7.5	8.2	9.5	10.8	12.5	
dk	min.	3.9	5.3	6.54	7.14	7.84	9.14	10.37	12.07	
	nominal-m ax.	1.8	2.2	2.6	2.8	3.05	3.55	3.95	4.55	
k	min.	1.55	1.95	2.35	2.55	2.75	3.25	3.65	4.25	
	r	max.	0.3	0.4	0.5	0.5	0.6	0.7	0.8	0.9
rf	approx.	3.4	4.4	5.4	5.8	6.2	7.2	8.2	9.5	
Cross recess		1		2			3			
No.		1		2			3			
Type H	m	approx.	2.6	3	4.2	4.4	4.6	5	6.5	7.1
	Penetratio n deptd	min.	0.86	1.35	1.4	1.63	1.8	2.26	2.49	3
Type Z	m	approx.	1.32	1.8	2.03	2.26	2.46	2.87	3.15	3.66
	Penetratio n deptd	min.	1.1	1.58	1.47	1.7	1.88	2.28	2.51	3.02
Y	max.	Type C	2	2.6	3.2	3.5	3.7	4.3	5	6
	Type F	1.6	2.1	2.5	2.7	2.8	3.2	3.6	3.6	

*All the data are for informative purpose only.

*All dimensions are in mm.

