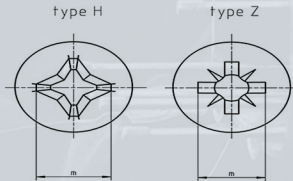
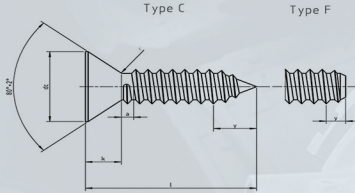


DIN 7982_CSK PHILIPS SELF TAPPING SCREW



Thread size			ST 2.2	ST 2.9	ST 3.5	(ST 3.9)	ST 4.2	ST 4.8	ST 5.5	ST 6.3
P			0.8	1.1	1.3	1.3	1.4	1.6	1.8	1.8
a	max.		0.8	1.1	1.3	1.3	1.4	1.6	1.8	1.8
dk	nominal=		4.3	5.5	6.8	7.5	8.1	9.5	10.8	12.4
	max.									
	min.		4	5.2	6.44	7.14	7.74	9.14	10.37	11.97
k	approx.		1.3	1.7	2.1	2.3	2.5	3	3.4	3.8
r	max.		0.8	1.1	1.4	1.5	1.6	1.9	2.1	2.4
Cross recess		No.	1	1	2	2	2	2	3	3
Type H	m	approx.	2.5	3	4.2	4.6	4.7	5.1	6.8	7.1
	Penetration deptd	min.	1.02	1.4	1.62	2.03	2.11	2.59	2.95	3.33
		max.	1.32	1.7	2.12	2.53	2.62	3.1	3.53	3.91
Type Z	m	approx.	2.4	2.8	4	4.2	4.4	5	6.3	7
	Penetration deptd	min.	1.1	1.48	1.6	1.85	2.05	2.64	2.72	3.38
		max.	1.35	1.73	2.06	2.31	2.51	3.1	3.18	3.84
y	max.	Type C	2	2.6	3.2	3.5	3.7	4.3	5	6
		Type F	1.6	2.1	2.5	2.7	2.8	3.2	3.6	3.6

*All the data are for informative purpose only.

*All dimensions are in mm.

